HOLIDAY AT HOME Mounting instructions







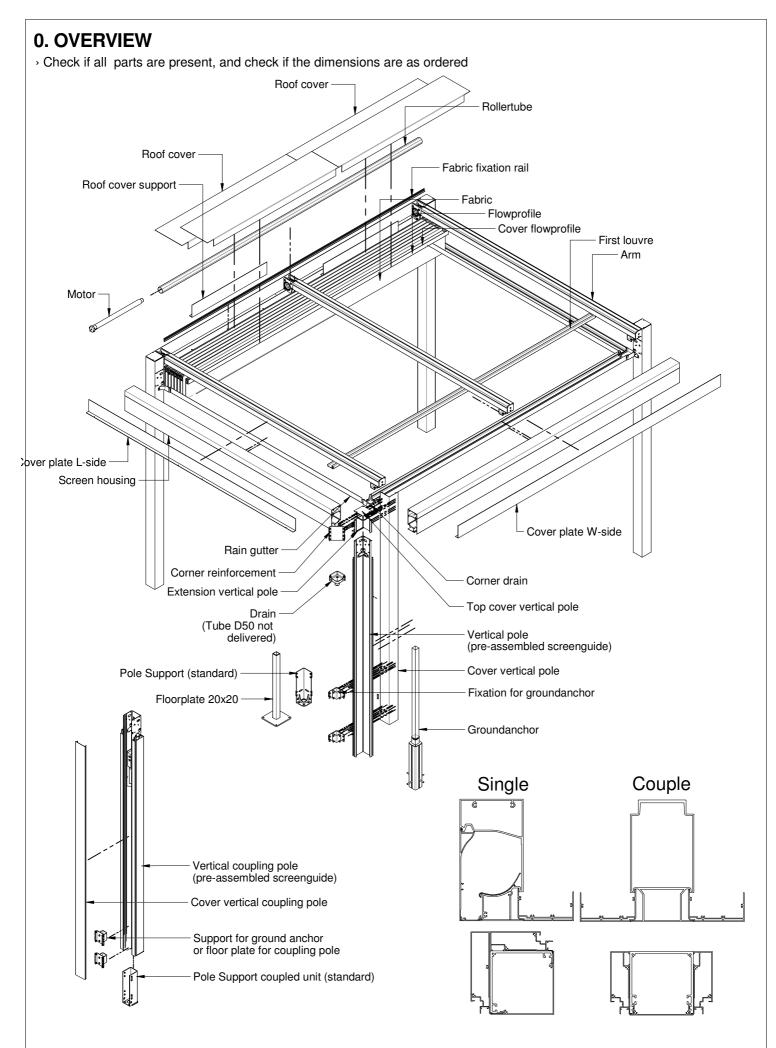
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B300(XL)-ODL

V2018 04

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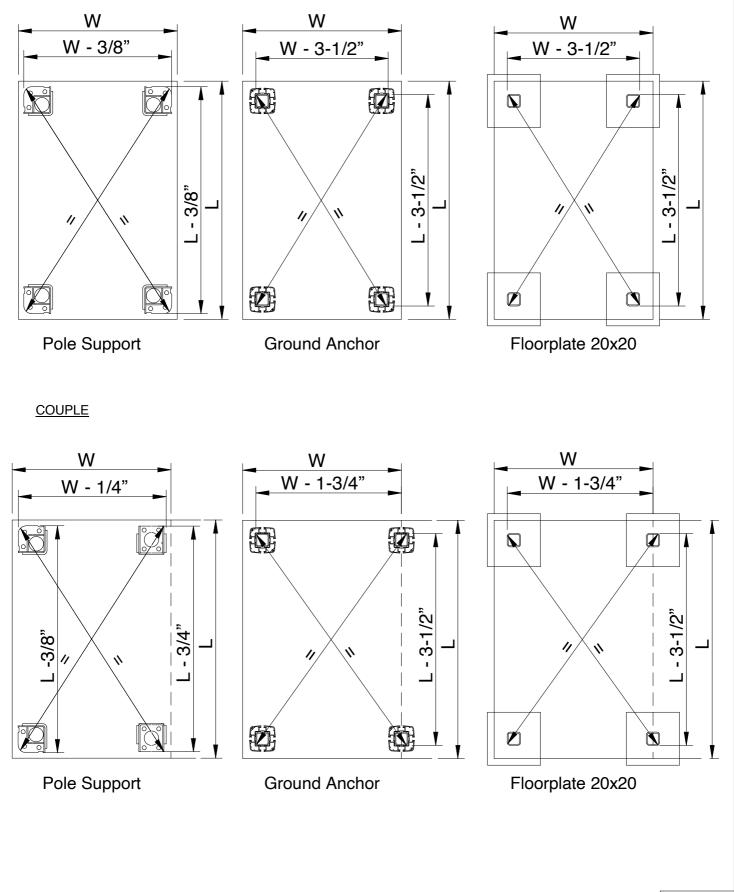
1. PLACING THE SUPPORTS

> Place the supports as indicated on the following drawings.

> Check the diagonals, the difference should not be more than 5mm.

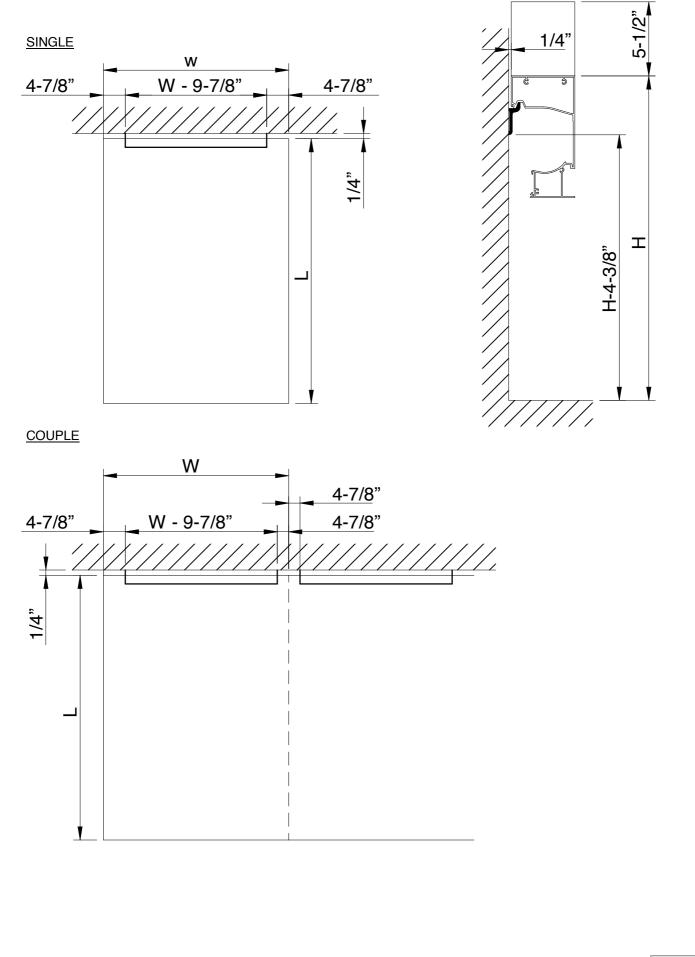
1.a STAND ALONE

<u>SINGLE</u>



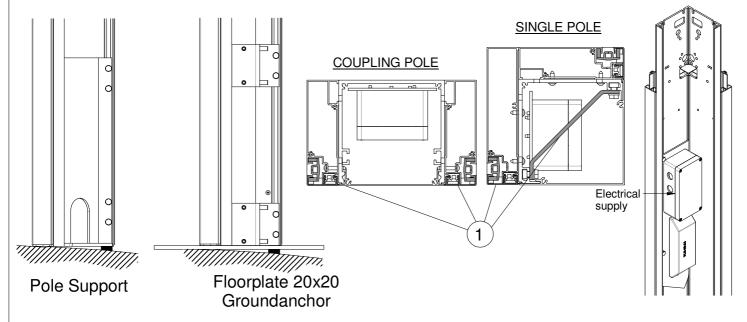
1.b WALL FIXATION

> Use the dimensions mentioned above, but add 1/4" next to the wall.



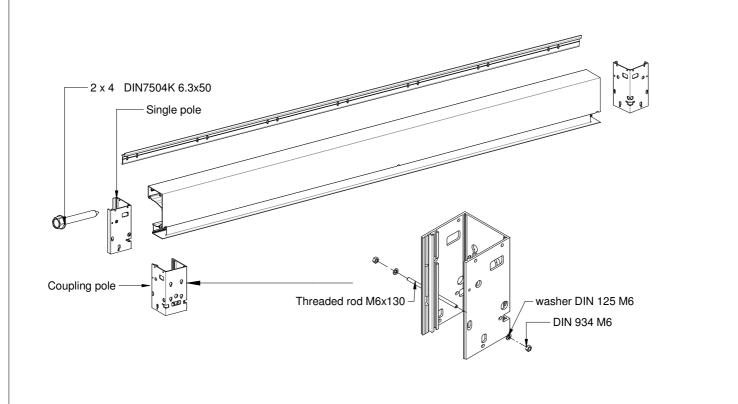
2. PLACING THE VERTICAL POLES

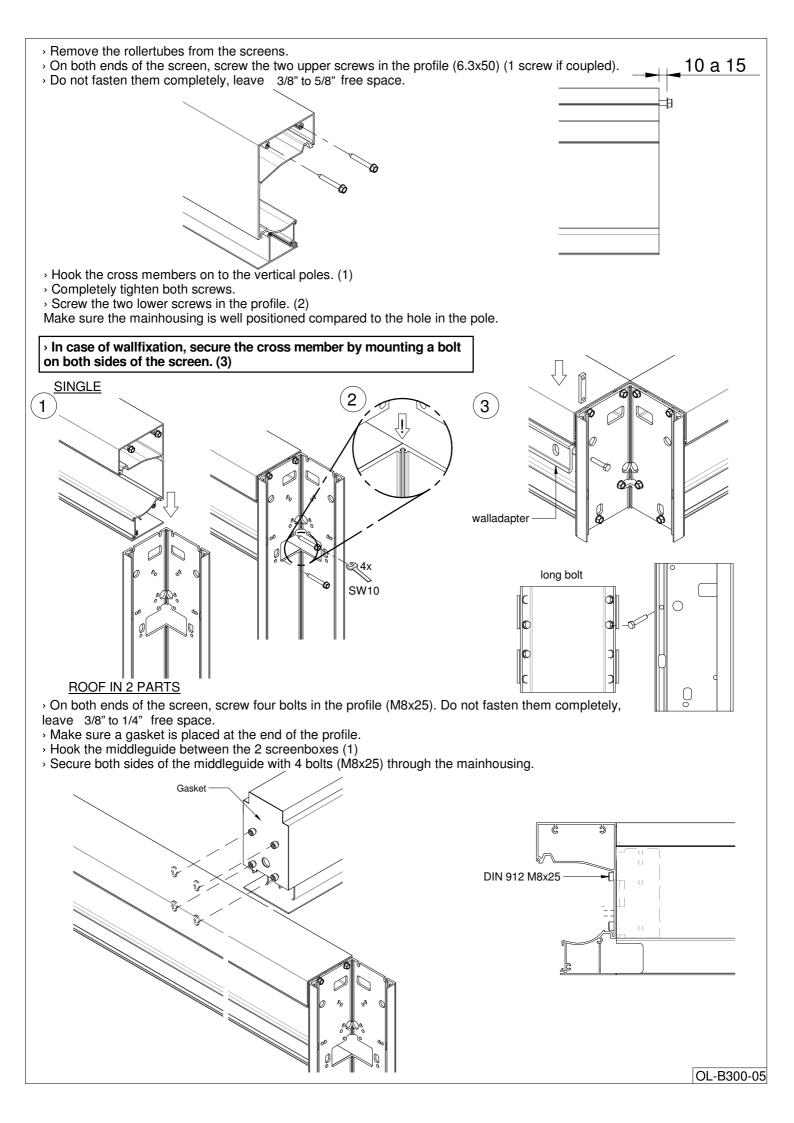
- > Remove the Pole supports from the vertical poles, also remove the premounted screenguides, and the reinforcement (1)
- Attach the pole supports or floorplates onto the floor.
- > Check the dimenions from the previous page again, before fastening the bolts.
- Place the vertical pole over the supports.
- Make sure that the pole is mounted perfectly vertical.
- If necessary fill up the bumps.
- > One of the poles contains the electrical supply for the louvremotor and, possibly, the led lights.
- Make sure this pole is placed on the right position (according to your order).

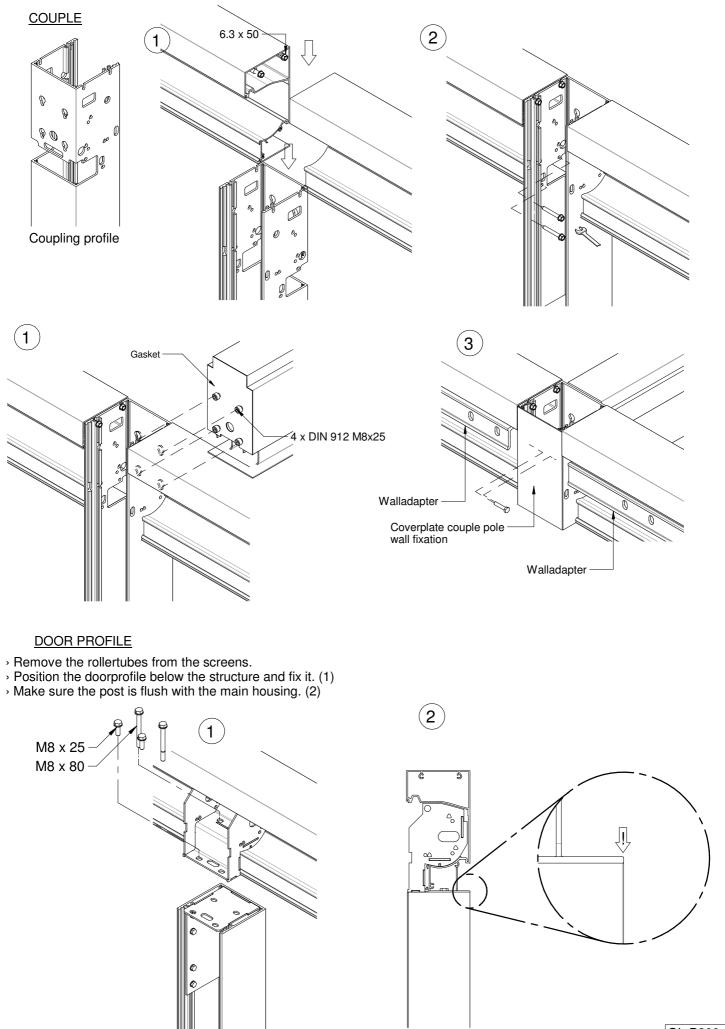


3. MOUNTING THE CROSS MEMBERS

- > In case of wallfixation, screw the short poles on to the side of the cross members.
- > For a coupled unit prepare the junction part, as shown on the drawing below.
- > Hook the cross members on to the walladapter.



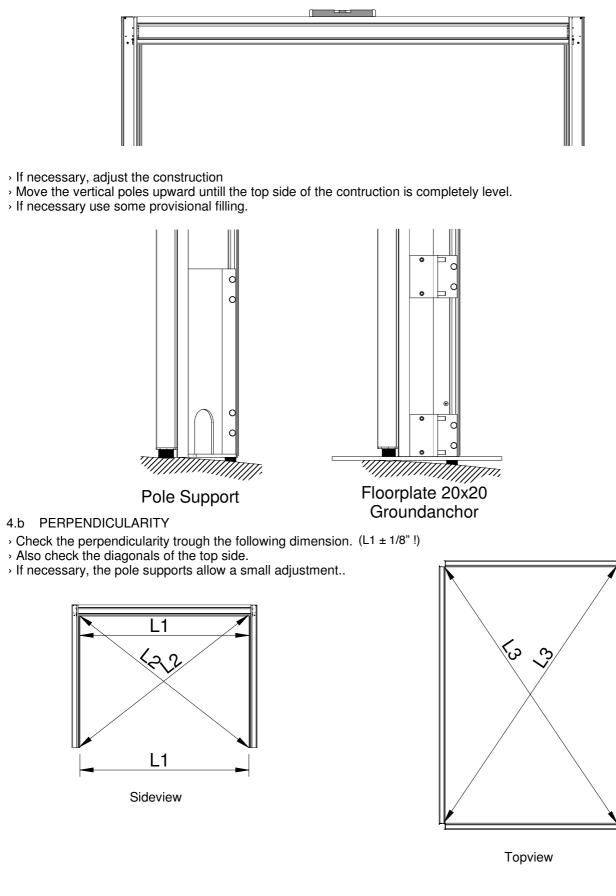




4 ADJUSTING THE CONSTRUCTION

4.a LEVELNESS

· Check the top side of the construction with a laser or a level.



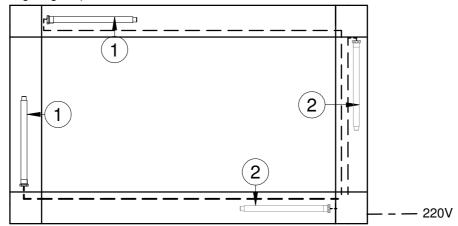
Once everyting has been adjusted, tighten all the bolts.

Remove the provisional filling

5. SCREENS

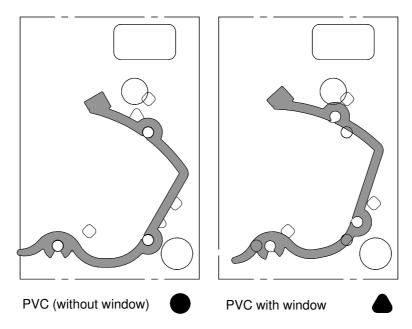
5.a ROLLERTUBE

 If there are 3 or 4 screens, start with the screenswith the longest distance from the electrical supply. (number 1 on the following diagram)



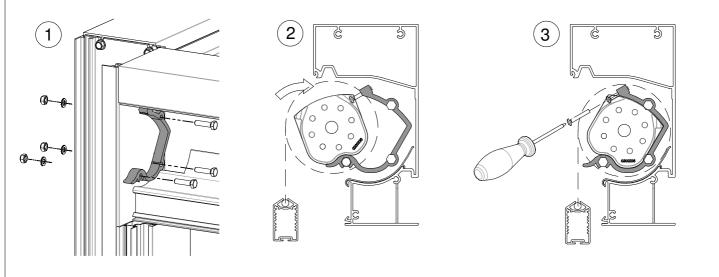
> The rollertube support can be installed in 2 different ways depending on the type of fabric, see drawing underneath.

> Before installing the rollertube suports, the gaskets should be pierced.



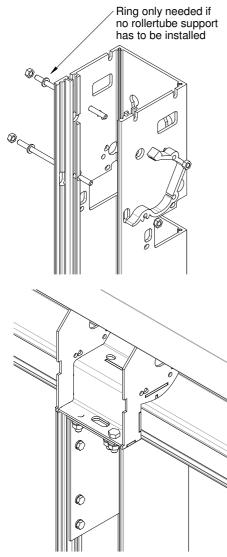
<u>SINGLE</u>

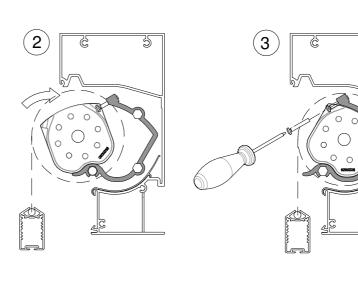
- Attach the rollertube supports to the vertical poles (3 x M6x25) (1)
- > Insert the screens as shown below (2), and secure them on both sides (M4x20) (3).



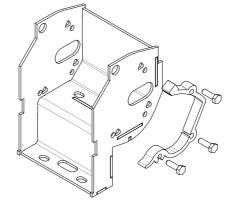
COUPLE/DOORPROFILE

- > Fix the rollertube support on the vertical poles as shown underneath.
- $\ensuremath{\,{\scriptstyle >}}$ Do "not" use a ring on the side where the rollertube support is installed.
- > Two rollertube supports can be installed at each pole
- > Tilt the screen in the brackets as shown on the drawing (2), and secure them at both ends (M4x20) (3).





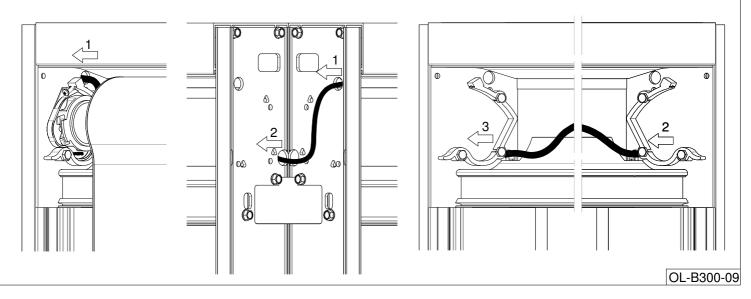
35



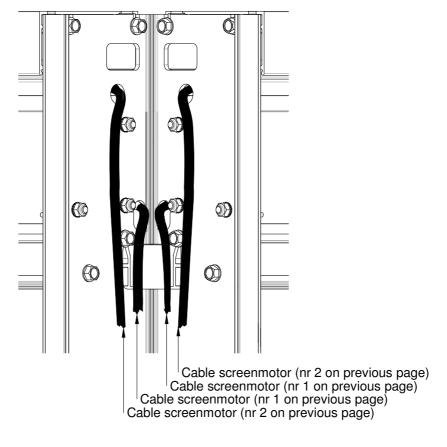
5.b MOTORCABLE

- > Place the cable as shown below.
- > numbers 2 and 3 only count for the most distant screens (number 1 on the diagram on top of this page)
- > Hide the cable behind the PVC fabric protection

> In some cases it may be necessary to hide the cable behind its own rollertube !

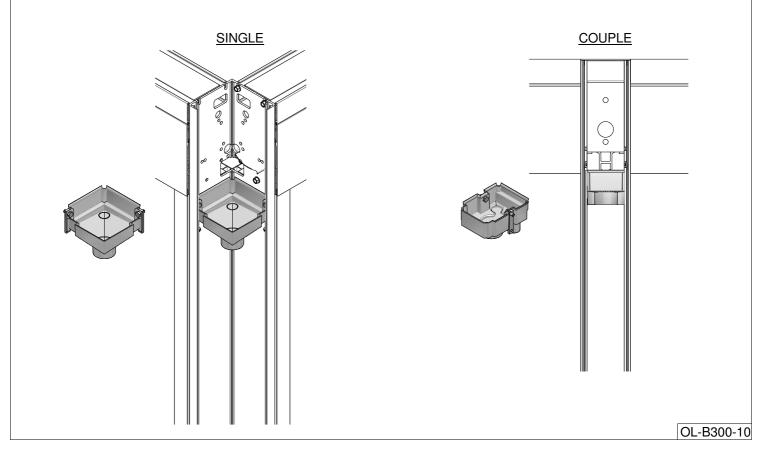


- > After installing all the motors, the vertical pole with the electrical supply should look like this:
- > The number of cables depend on the numbers of screens that have been installed.
- The connection of the cables will be explained later on.



6. DRAIN

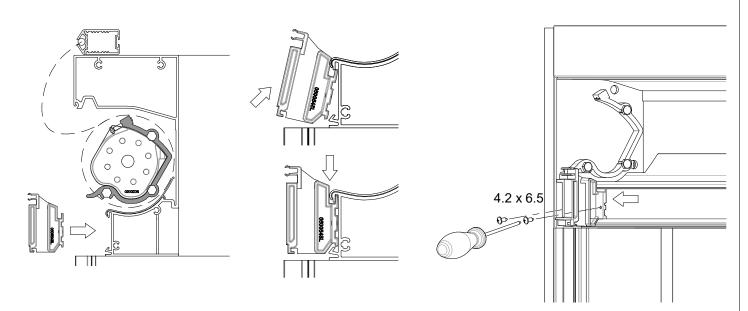
- > Place in one or more vertical pole a support for the drain.
- > Preferably, the drain is placed at the lowest side of the roof. (1 drain every 49ft2)
- Tighten all bolts.
- > The water evacuation pipe can not be installed in a door profile.



7 SCREEN GUIDES

7.a GUIDES LEADRAIL

- > While mounting the plastic guides, place the leadrail on top of the screen.
- > Place the plastic guides in the groove under the rollertube.
- > Slide them completely to the left and right side of the screen, and secure them with two screws.
- > Push the pieces down while thighting the screws.



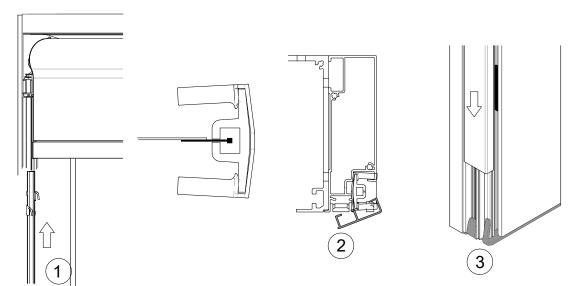
7.b PVC - GUIDES

> Slide the leadrail, left and right, in the plastic guides and lower the fabric 11-3/4".

- > Slide the PVC-guide over the zipper that has been welded to the fabric.
- > Hook the cover over the PVC-guide.

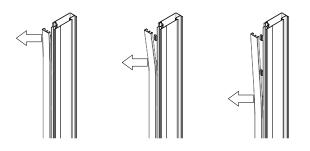
> Close the guide at the bottom, and move the cover down over the pins that are mounted on the bottom of the guides.

> Close the guide completely.



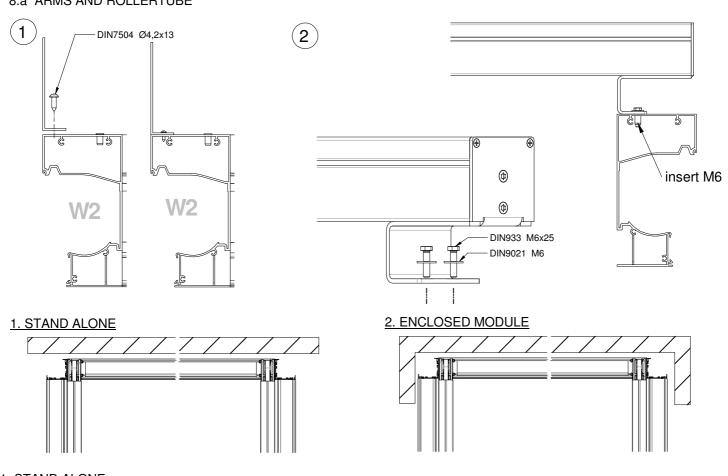
> WARNING when opening a side guide.

- > When opening a side guide you must start at the upper clips and go down one by one.
- > Pull as close as possible on the clips profile in order not to deform it.



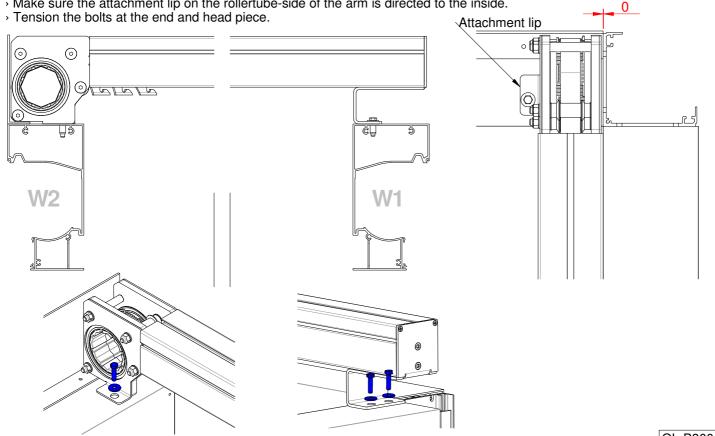
8 ASSEMBLY SLIDING COVER

8.a ARMS AND ROLLERTUBE

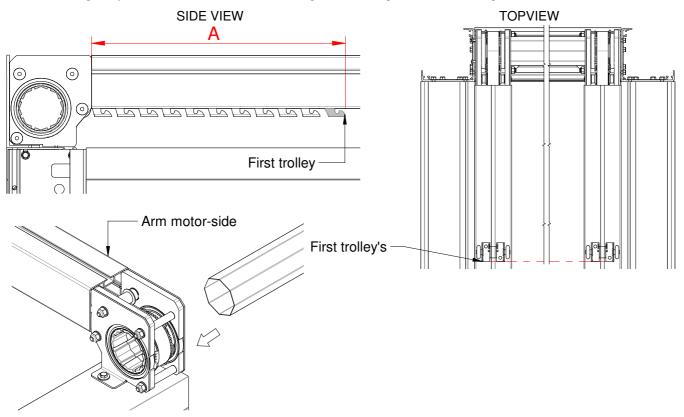


1. STAND ALONE

- > Place the arm on the mainhousings and make sure that the end and head piece cover the inserts M6.
- > The arm with the longest hooks is positioned on the side to which you want the rainwater to flow, with the arm with the shortest hooks on the other side. With a construction with 3 arms you position the third arm in the middle.
- > Position the arm parallel to the frame and place the outer arms right next to the vertical poles. See drawing. > Make sure the attachment lip on the rollertube-side of the arm is directed to the inside.



- > Check if the first trolley of each arm is in the same position (dimension A)
- > In case it's not, turn the belt until they are in the same position.
- > After checking the position, slide the rollertube through the bearings, first slide through the arm at the motor side.



2. ENCLOSED

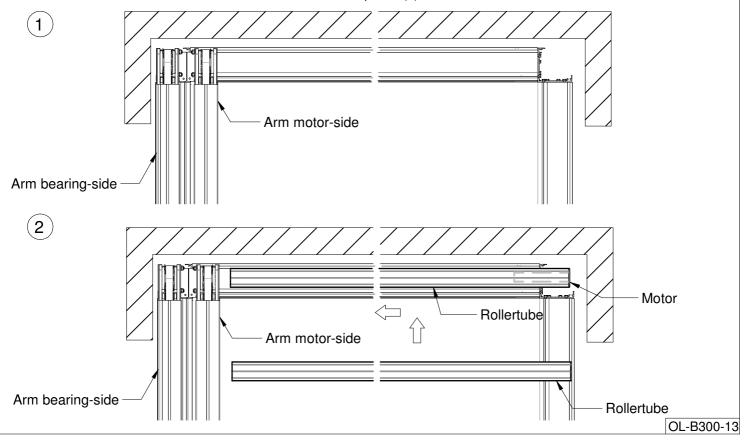
> The arm with the longest hooks is positioned on the side to which you want the rainwater to flow, with the arm with the shortest hooks on the other side. With a construction with 3 arms you position the third arm in the middle.

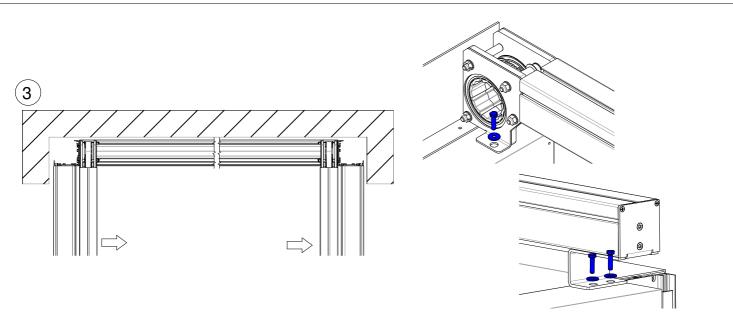
Place the arms on the main housings and slide them together to the bearing-side just above the main housing L-side. (1)
 Make sure the first trolley of each arm is in the same position (see previous page).

Slide the rollertube through both arms, first through the arm on the motor-side. (2)

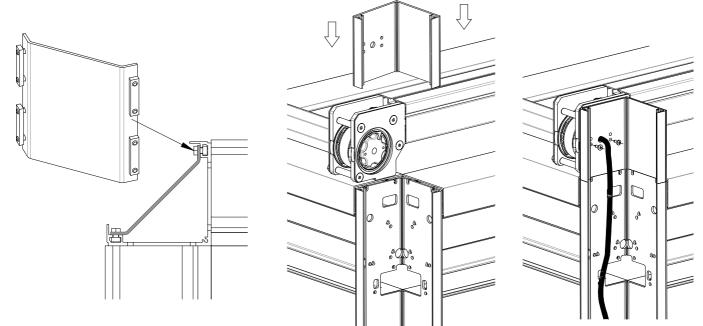
> Split up the arms again until they are positioned right next to the vertical poles. Then put the head piece and end piece of both arms over the socket set screws . (3)

> Put the nuts on the socket set screws at the head and end piece. (3)





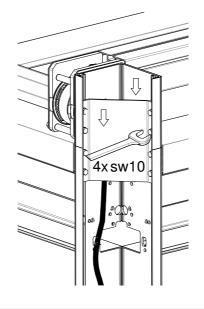
8.b CORNER REINFORCEMENT
Take the corner reinforcement out of the pole and place the pole extension on the pole, with the holes directed to the arm.
Guide the motor cable through the big hole and fix the motor with 2 screws.



8.c EXTENSION VERTICAL POLE

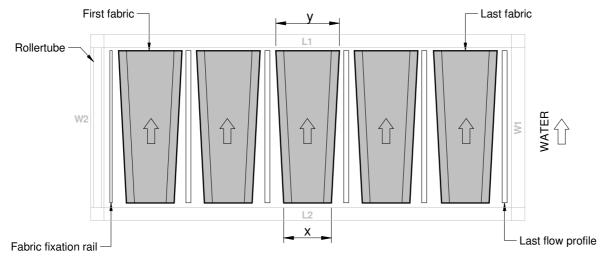
> Slide the corner reinforcement back in the pole and make sure it's placed half in the pole, half in the extension.

> Tighten the bolts in order to fix the corner reinforcement.

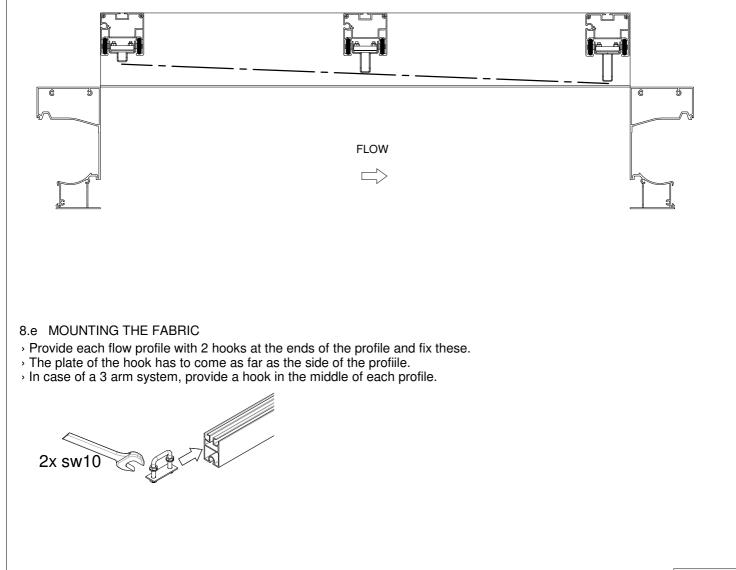


8.d DRAIN SIDE

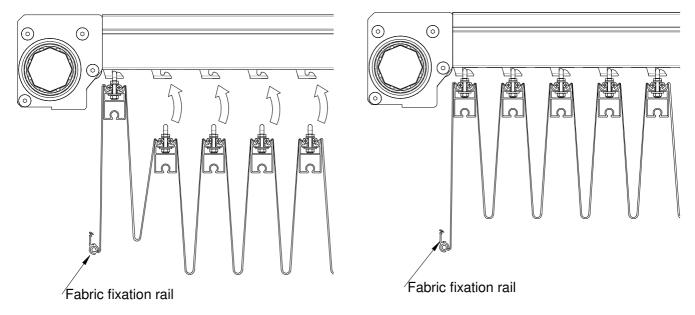
On the first fabric fits a smaller profile than on the others. This is the fabric fixation rail that will be mounted on the frame at the rollertube-side (W2-side). The rainwater will flow to the widest side of the fabric. This is the L1 or L2 side that you opted for when ordering and cannot be changed (see figure).



> Make sure that the arms are in the correct order. The arm with the longest hooks is on the side to which the rainwater must flow (see figure).

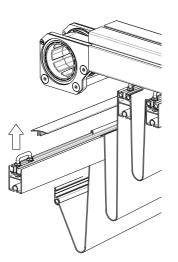


> Hook the first flow profile in the first trolleys, the second flow profile into the second trolleys,...

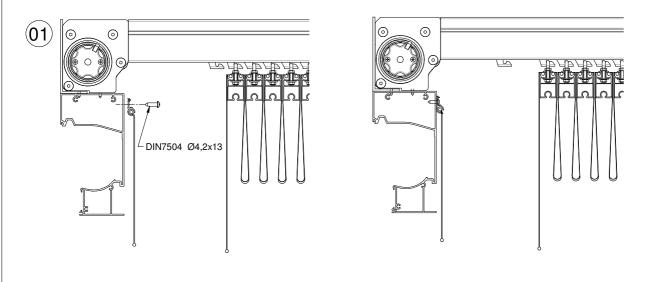


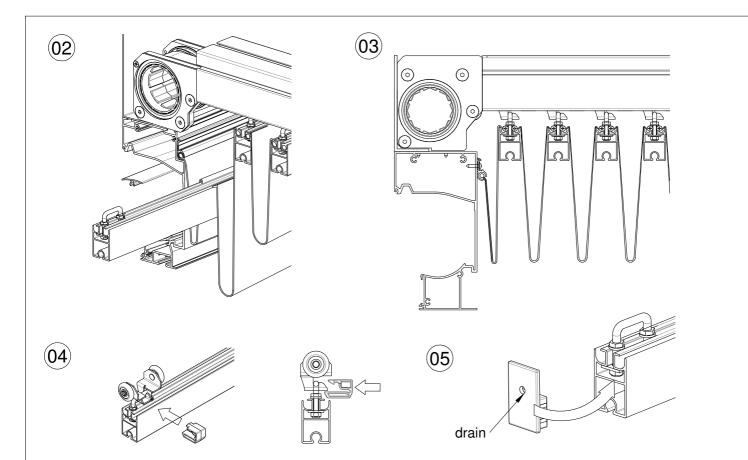
8.f MOUNTING THE FABRIC FIXATION RAIL

- > Unhook the first flow profile from the trolley, and unclip the cover from the flow profile.
- > Slide the profile out of the fabrics.



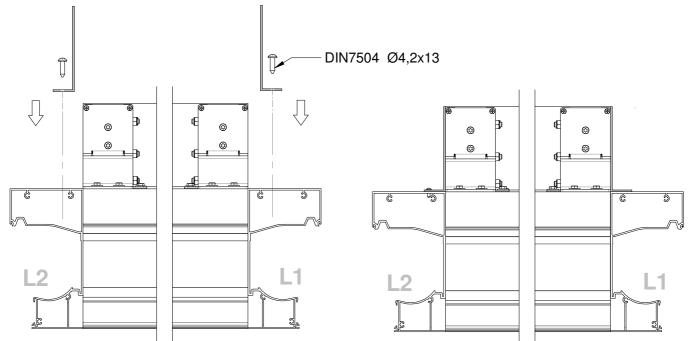
- Screw the fabric fixation rail to the frame. (1)
 Re-slide the first flow profile on to the first and second fabric. (2)
 Clip the cover on the flow profile and hook the first flow profile into the first trolley. (3)
- > Provide each trolley of a blocking. (4)
- > Provide each flow profile with an end cap at both sides. (5)



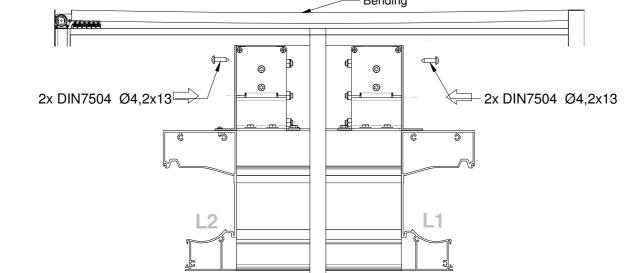


9. FINISHING ROOF

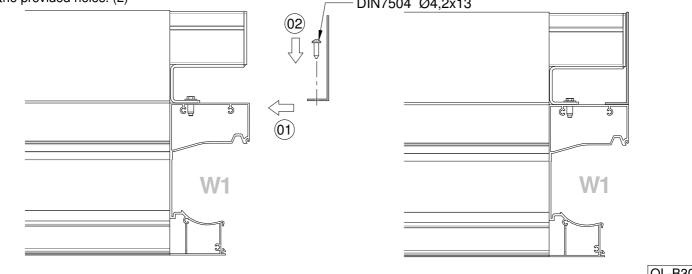
- 9.a COVERPLATES W-AND L-SIDE
- > Place the 'cover plates L-side' on the frame with the long side towards the arms.
- > Fix the coverplates on the frame, screw through the provided holes.

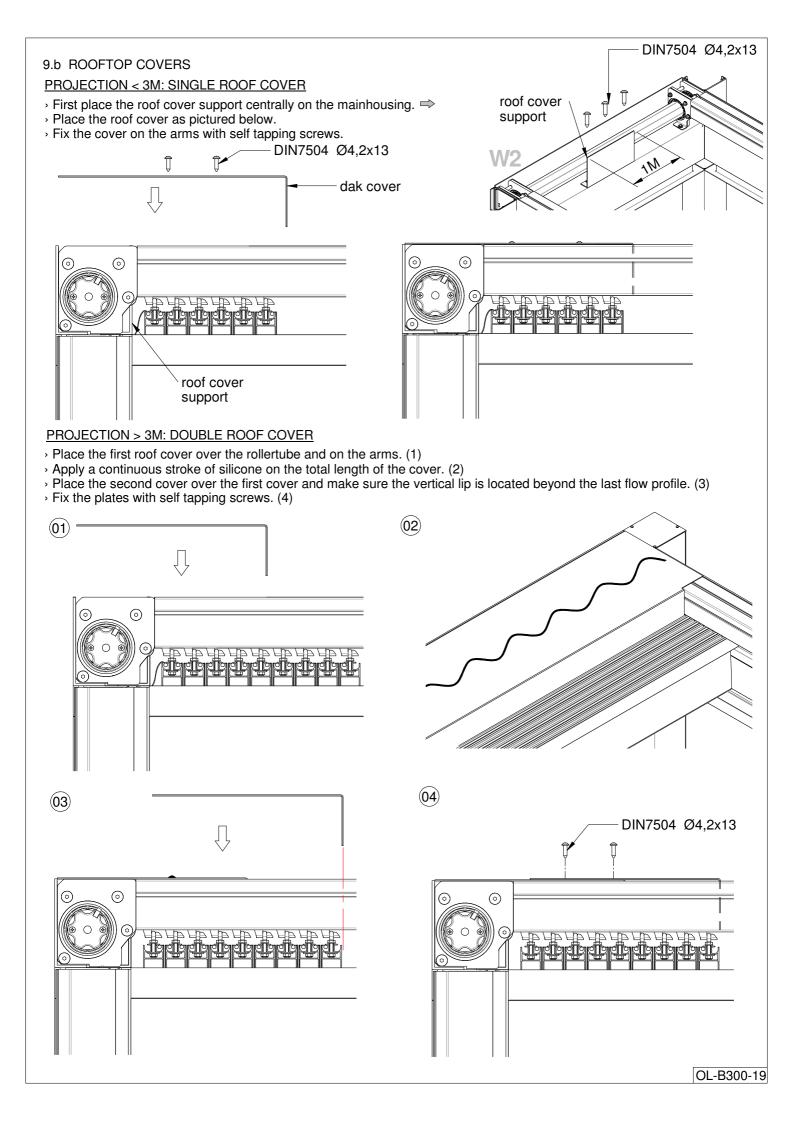


In case of projection > 4m, also screw the cover on the arm through the provided holes in the middle of the cover. This is to prevent bending of the profile.
Bending



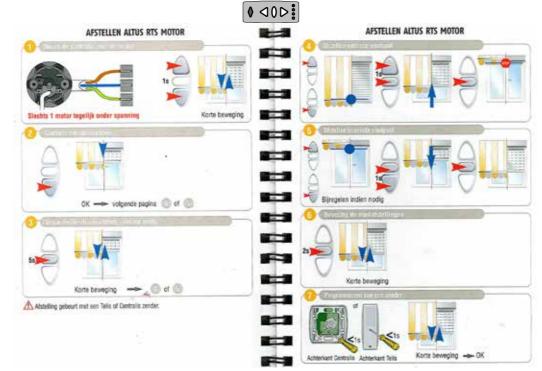
• Fix the second 'cover plate W-side' on the frame: slide the cover under the end pieces of the arm (1) and screw through the provided holes. (2) $\Box = DIN7504 \ \ \mathcal{O}4,2x13$





10 PROGRAMMING THE SCREENMOTOR AND FABRIC MOTOR

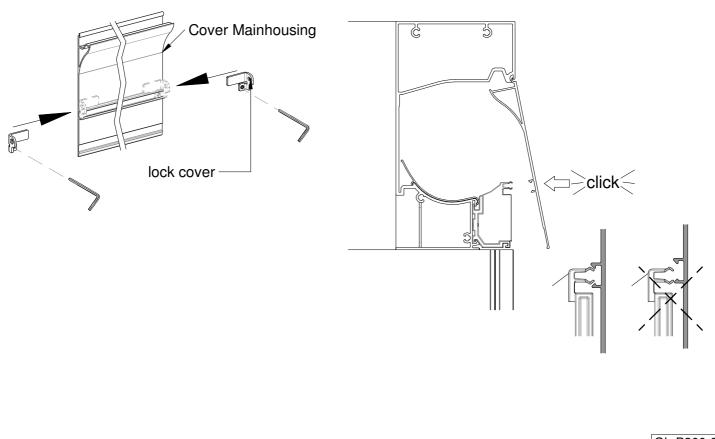
> See manual of the remote conrol



- When there are multiple screens:
- >Connect one of the motors to the electricity grid (230V).
- > Adjust the endpoints and assign the remote control to the motor.
- DISCONNECT the motor from the electricity grid!
- > Do the same with the other motors, connect them to the electricity grid one by one.
- > Once all motors have been adjusted, connect them to the electricity grid again.

11 SCREEN COVER

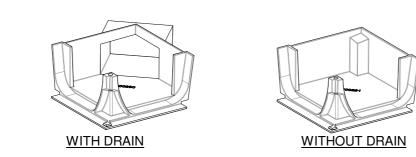
- > Hook the cover in the screen housing, and close it on the left and right side of the cover
- > Make sure that the PVC clips are well positioned while closing the cover.



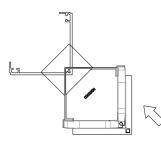
12. PLACING THE RAIN GUTTERS

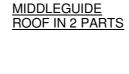
12.a CORNER PIECE

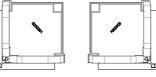
- > Preferably the drain will be installed at the lowest side of the roof, place one draining point every 15m².
- > Put the corner pieces in the holes in the vertical poles.
- > Drain can be placed in a vertical pole and a couple pole. (2 sides)



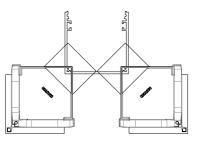
<u>SINGLE</u>

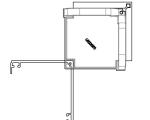


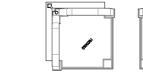


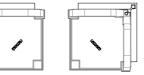


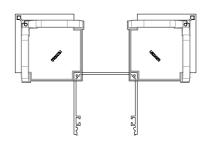




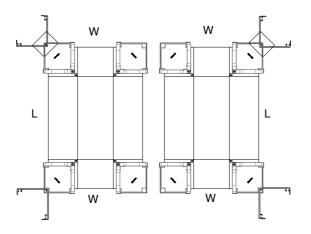


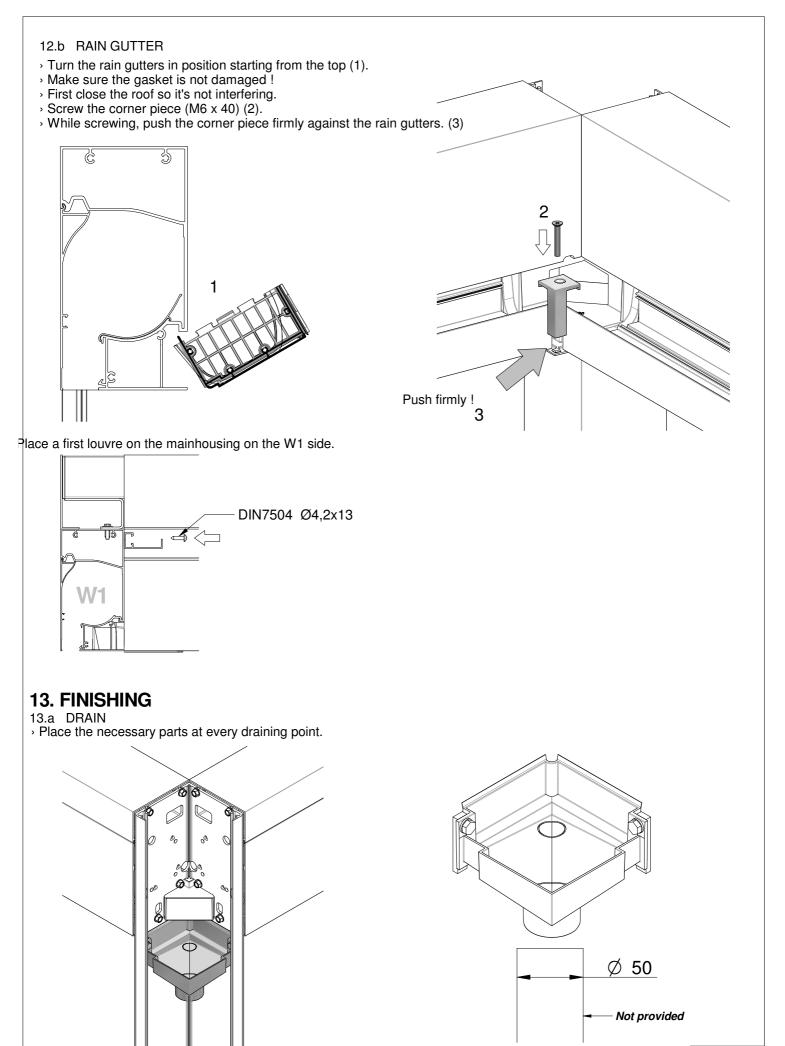






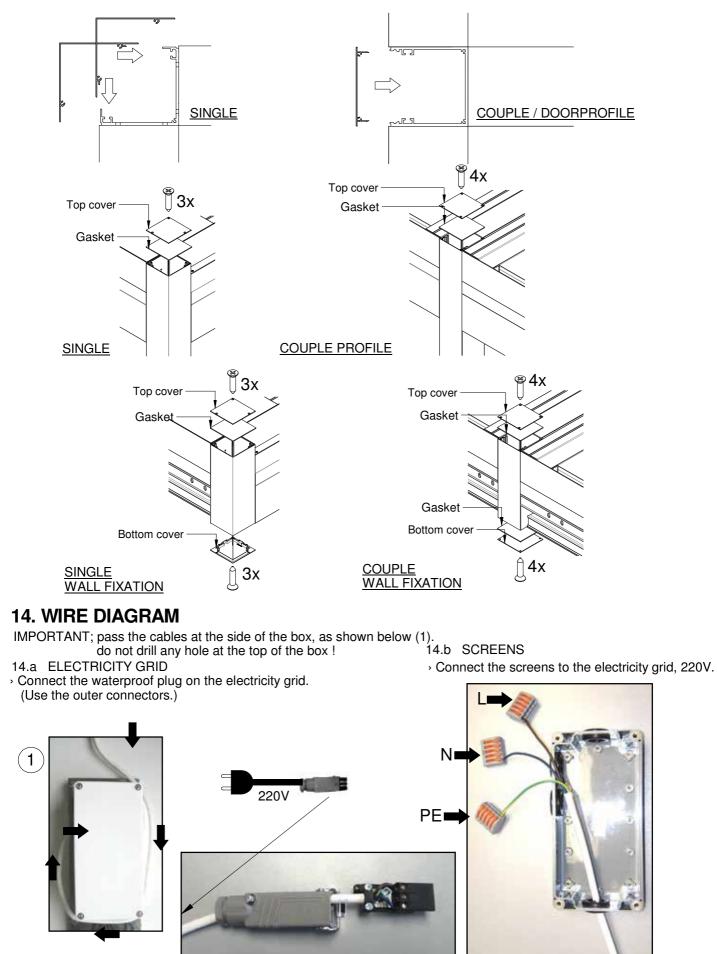
REMARK: a roof in 2 parts has 2 water circuits.
 Open at least one water evacuation hole per part.





13.b COVER VERTICAL POLES

- > Place a cover on every vertical pole, and secure the cover by mounting a top cover on top of the poles.
- The cover can be mounted in two directions.



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eindkontrole kwaliteitsnummer - numéro de contrôle final - final inspection quality number - Endkontrole Qualitätsnummer

stempel - adres verkoper-installateur cachet - adresse vendeur-installateur stamp - address seller-installer Stempel - Adresse Verkäufer-installateur